

Date: Thursday, 11/12/2008 10:08:18 AM
 User: Julie Dawson

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	WEARSHOE
Job Number	43992	Part Number	D265621
Estimate Number	10614	Drawing Number	D2656 REV D
P.O. Number		Project Number	N/A
This Issue	11/12/2008	Drawing Revision	D
Prsht Rev.	NC	Material	
First Issue	/ /	Due Date	22/12/2008
Previous Run	42776	Qty:	10
Written By		Um:	Each
Checked & Approved By	JUL 08.12.11		
Comment	Est: D 02.10.25 Re-format KJ Est Rev:E Now on Waterjet 06-11-02 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M1010S20GA	1010/1025 SHEET
		 Comment: Qty.: 0.9371 sf(s)/Unit Total : 9.3713 sf(s) 1018 20 ga .040" thk Batch: 104284 HB 8-12-18
2.0	WATER JET	 Comment: FLOW WATER JET 1-Cut as per Dwg D2656 Dwg Rev: D HB 8-12-18 Prog Rev: D
		 Comment: FLOW WATER JET HB 8-12-18
3.0	QC2	 Comment: INSPECT PARTS AS THEY COME OFF MACHINE HB 8-12-18
		 Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	 Comment: SECOND CHECK S 08/12/18 X/3
		 Comment: SECOND CHECK
5.0	BRAKE NC	 Comment: NC BRAKE Form bend & joggle as per Dwg D2656 using DT8261 & DT8326
		 Comment: NC BRAKE Form bend & joggle as per Dwg D2656 using DT8261 & DT8326

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/12/2008 10:08:18 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 43992

Part Number: D265621

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/01/05 (X13)

7.0 POWDER COATING POWDER COATING



m109648

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

START TIME: 7:30

OVEN TEMPERATURE: 320°

FINISH TIME: 8:00

F1 09/01/06

(13)

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

09-06-01

(X13)

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: FP-20

elb

09-06-01

(13)

(13)

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/09/01/07

MF 09-01-08

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	43992
Description: Wearshoe	Part Number:	D2656-21
Inspection Dwg: D2656	Rev: D	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

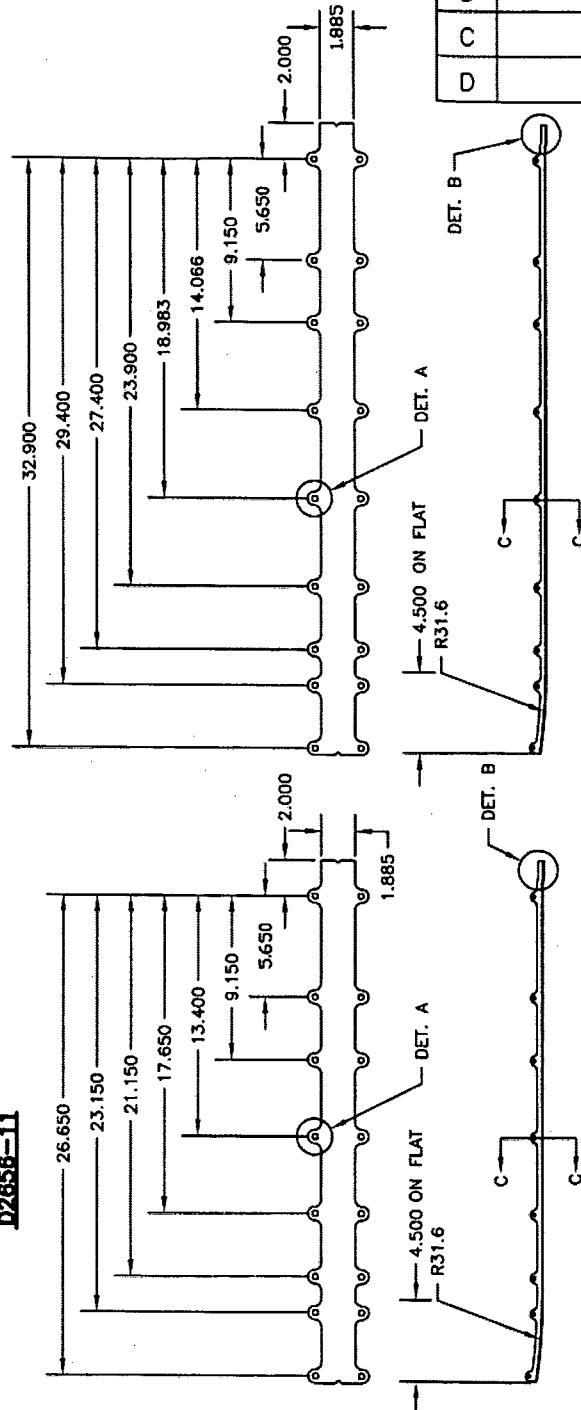
Measured by: <u>BS</u>	Audited by: <u>JK</u>	Prototype Approval: N/A
Date: 8-12-18	Date: 08/12/18	Date: N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	

DART

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
		PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D2656	
		REV. D SHEET 1 OF 4	
DATE		TITLE WEARSHOE	
05.08.17		SCALE 1:10	
A	97:03:25	NEW ISSUE	
B	97:06:02	CHANGED TABS	
C	97:06:26	R31.6 WAS R19.5	
D	05.08.17	ENLARGE ALL HOLES TO IMPROVE FIT	

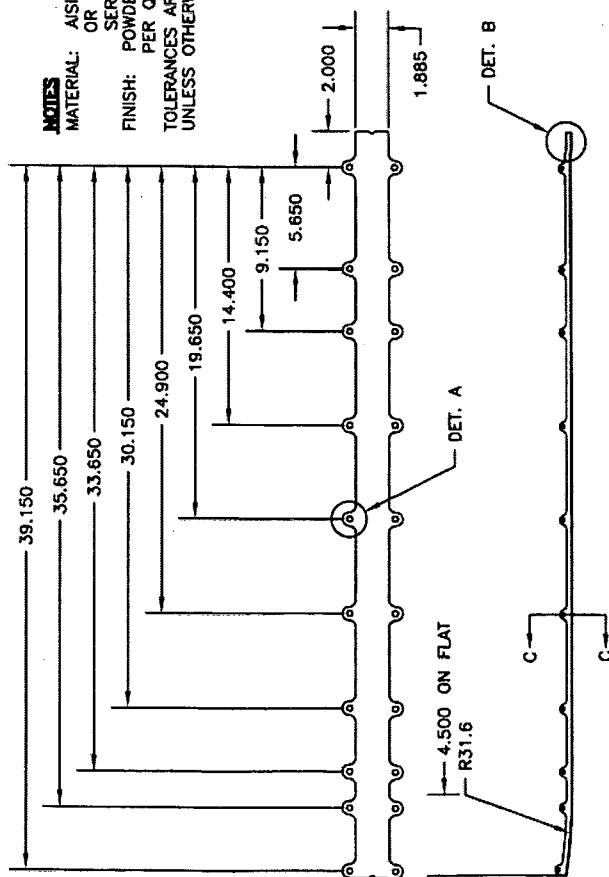
D2656-13



NOTES
 MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008
 OR CSA G40-21, .38W/44W/50W/60W/70W
 SERIES STEEL, 20 GAUGE (0.040 THICK)
 FINISH: POWDER COAT GREY SANTEX (4.3.5.6)
 PER QSI 005 4.3
 TOLERANCES ARE PER DART QSI 018
 UNLESS OTHERWISE NOTED

RELEASED
 05.09.08

D2656-15



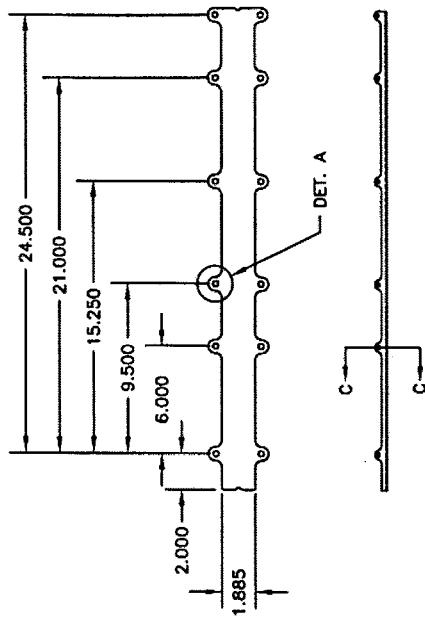
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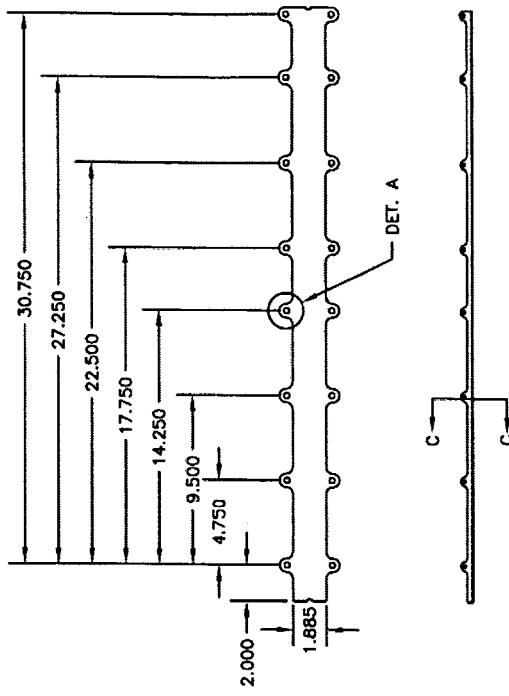
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		REV. D
DATE		SHEET 3 OF 4
05.08.17	TITLE	WEARSHOE
	SCALE	1:10

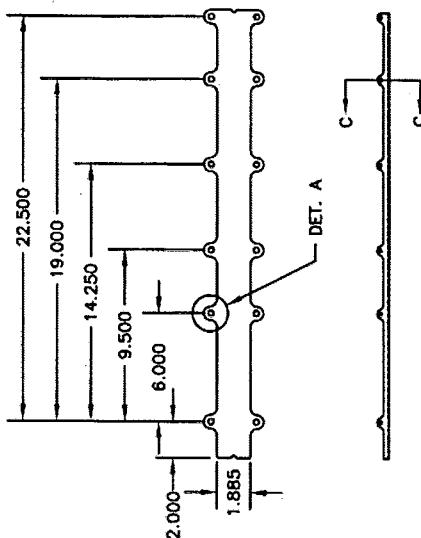
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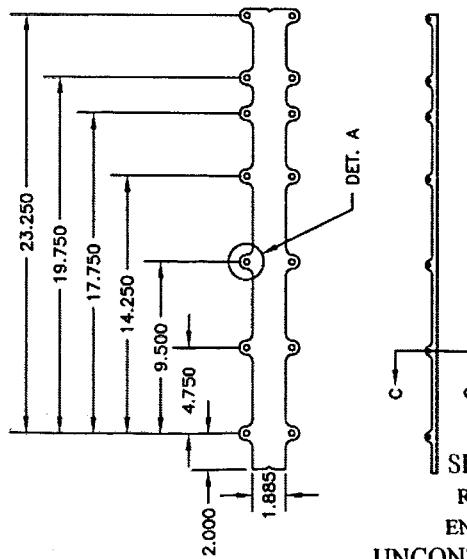
D2656-32

RELEASED
05.09.06

D2656-31



D2656-35



NOTES

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED

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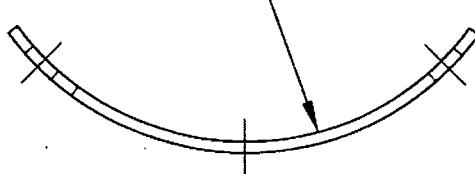
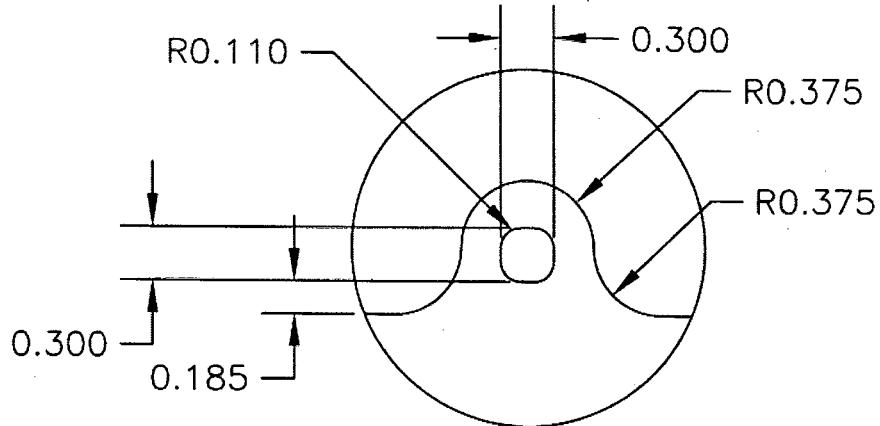
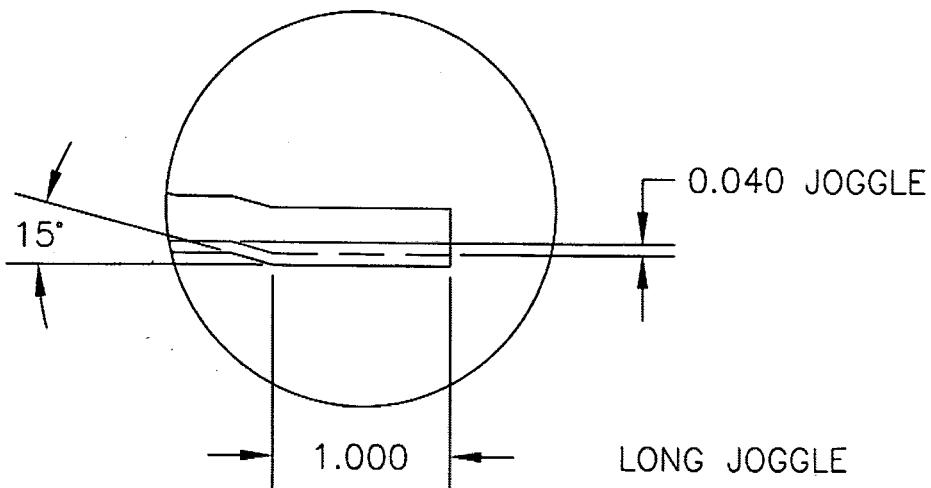
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DATE 05.08.17		TITLE WEARSHOE	SCALE 1:10	

SECTION C-C

R1.62

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05.09.06DETAIL ADETAIL B

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